

Date: Monday, 14/04/2008 1:07:52 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SPACER
Job Number : 38594	
Estimate Number : 12489	
P.O. Number :	Part Number : D35321
This Issue : 14/04/2008 S.O. No. :	Drawing Number : D3532 REV.A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : REV.A
Previous Run : 38161	Material :
Written By :	Due Date : 22/04/2008 Qty: 40 Um: Each
Checked & Approved By : <u>JLD 08.4.14</u>	
Comment : Est Rev:A New Issue 06-07-12 EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MDELINR0750	Delrin Round Bar 0.75"
-----	-------------	------------------------



Comment: Qty.: 0.0326 f(s)/Unit Total : 1.3020 f(s)

Delrin round bar 0.750 dia.

(MDELINR0750)

Batch: MK5750 x 30PCS MK5060 x 29PCS J.F. 08/04/29

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

1-TURN AS PER FOLIO FA643 & DWG D3532 ,

FOLIO REV: AA

DWG REV: A

2-DEBURR AS REQUIRED

J.F. 08/04/29

(59)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. 08/04/29

(59)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

WZ 08/05/01

(59)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 108

WZ 08/05/01

(59)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 14/04/2008 1:07:52 PM
User: Julie Lecocq

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SPACER

Job Number: 38594

Part Number: D35321

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/05/05

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-05-01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	38594
Description: Spacer		Part Number:	D3532-1
Inspection Dwg: D3532 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**
☐ **Prototype**

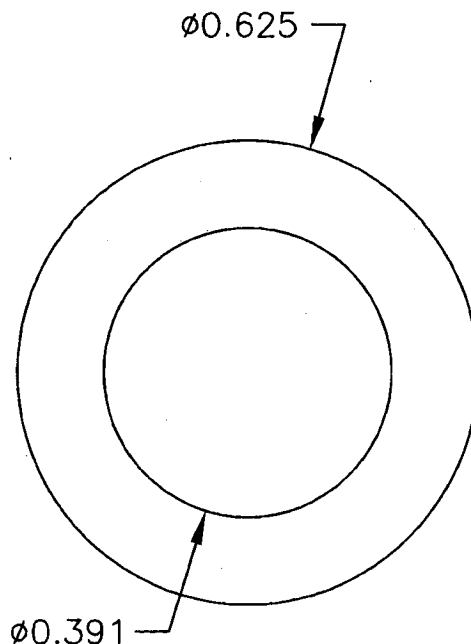
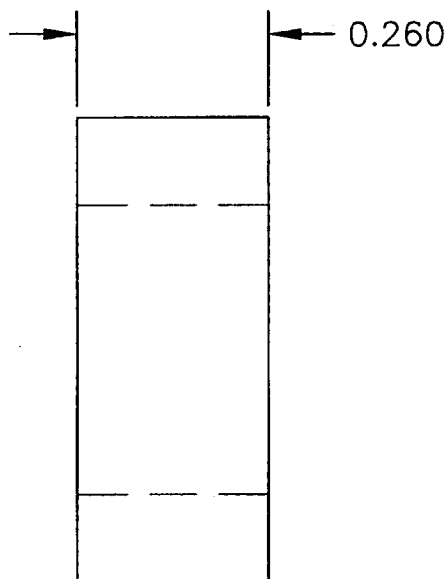
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.625	+0.008/-0.001	Ø.625"	✓			
Ø0.391	+0.006/-0.001	Ø.390"	✓			
0.260	+/-0.010	.260"	✓			

Measured by: J.F.	Audited by: [Signature]	Prototype Approval:	N/A
Date: 08/04/29	Date: 08/05/01	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.10.09	New Issue	KJ/EC/DD [Signature]	[Signature]

DART

DESIGN <i>P/H</i>	DRAWN BY <i>P/H</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3532	REV. A SHEET 1 OF 1
DATE 06.06.26		TITLE SPACER	SCALE 4:1
A	06.06.26	NEW ISSUE	

**D3532-1 SPACER****D3532-1 SPACER**

- 1) MATERIAL: DELRIN ROUND BAR (REF. DART SPEC. M-DELRIN-RD.DDD)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

NO

38594

RELEASED
06-06-26

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